



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9502
Job Sheet 166723-E



Part No: 646.9502

Job Qty: 1 ea

Part Name: 206A/B/L-Series Cable Cutter System, Low



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 11/24/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Customer: L3 Army Fleet Support LLC (CARMY01)

Army Fleet Support Cairns Field Bldg 30300 Specker Street Fort Rucker, AL, 36362 USA ph:(334) 255-8373

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	11/24/17	0.00	0.00	Start up container	Store 1
110	Packaging	1 pcs	11/24/17	0.00	0.00	Packaging1	LP
120	QC	1 pcs	11/24/17	0.00	0.00	QC4	Smb
125	DC	1 pcs	11/24/17	0.00	0.00	DC	
130	Packaging	1 pcs	11/24/17	0.00	0.00	Packaging3	Smb
140	QC21-FG	1 Ea	11/24/17	0.00	0.00	QC21	DEC 15 2017

Part Op 125 - Photocopy bluefile & type labels per PPP 646.9502

Descriptions: 130 - Identify and pack for shipping as per PPP 646.9502 Location :FG101

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	600.0990	1	17	0	0
	600.0991	1	5	0	0
	600.1012	1	11	0	0
	646.9601	1	4	0	0
	646.9603	1	2	0	0
	646.9810	1	2	0	0
	646.9910	4	0	0	0
	647.0110	1	2	0	0
	647.0111	1	19	0	0
	647.0112	8	161	0	0
	647.0113	2	34	0	0
	647.0114	1	44	0	0
	647.0115	1	39	0	0
	647.0116	2	42	0	0
	647.0210	1	1	0	0
	647.0310	2	17	0	0
	647.0410	1	20	0	0
	647.1210	1	21	0	0
	AN3-10A	8	38	0	0
	AN3-11A	8	77	0	0
	AN3-3A	1	96	0	0
	AN743-13	1	27	0	0
	CCR264SS-3-06	8	207	0	0
	CCR264SS3-04	12	57	0	0
	CCR264SS3-2	4	100	0	0

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work : _____		Job No: 166723-E Mfg Date: 12/14/17 Start up Operation PART NO: 646.9502 Revision: Operation: Change No: 206A/B/L – Series Cable Cutter System, Low S022116 DART AEROSPACE		Completed By	
206A/B/L – Series Cable Cutter System, Low				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
				Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S022116					
☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence					
OTHER : _____					

	CR3212-4-4	5008441	1	✓	390	0	0
	CR3212-5-4	5009279	8	✓	123	0	0
	CR3213-4-05	5009277	26	✓	294	0	0
	CR3213-4-1	5009272	14	✓	300	0	0
?	CR3213-4-2	5009270	18	✓	343	0	0
	CR3213-4-3	5009265	18	✓	370	0	0
	CR3213-4-4	5009264	19	✓	250	0	0
	CR3213-4-6	5009262	20	✓	397	0	0
	MS21042-08	5009257	54	✓	0	0	0
	MS21042-3	5009253	17	✓	0	0	0
	MS21047-3	5009249	6	✓	233	0	0
	MS21059-3	5009245	2	✓	411	0	0
	MS21059L08	5009243	4	✓	62	0	0
	MS24694-S8	5009238	5	✓	185	0	0
FMI26249.14x1	MS27039-08-06	5008316	4	✓	25	0	0
FMI135536.50x3	MS27039-08-09	5008312x1	4	✓	148	0	0
	MS27039-08-11	5008308	43	✓	1,598	0	0
	MS27039-08-12	5008302	2	✓	696	0	0
	MS27039-08-13	5008299	6	✓	191	0	0
	MS27039-1-08	5008289	5	✓	515	0	0
FMI37544.0	MS27039-1-11	5008289	5	✓	240	0	0
	MS35842-11	5008241	1	✓	39	0	0
	NAS1149F0332P	5008236	62	✓	3,231	0	0
	NAS1149FN832P	5008221	111	✓	4,525	0	0
	NAS1835-08	5008180	4	✓	149	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								